

WBS 112 commissioning

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Checkout -

Test utilities (air, water, helium, vacuum, electric)

Test instrumentation read-back

Set alignment with Survey

Test remote component motion

Test remote change-out of target/horns

estimate target hall will be ready for beam ~ 12/1/2004

Commissioning -

Check timing wrt beam

Check alignment with beam

Calibrate with beam (baffle heating, budal readout, radiation levels)

Note horn and target spares will not be ready at start of run.

Baffle/Target must be in "IN" position (LE/ME or HE) for any high intensity beam spill

Residual radiation threshold

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First beam task: cross-check of survey with beam that -
Pretarget multi-wire/BPM
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Baffle
Target
Horn 1
Horn 2
Absorber Hadron monitor
are all in straight line
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One day tune-up (3e11 pulse every 60 seconds on target, ~ 1K pulses) leaves 150 mr/hr residual at horn after 1 day cooldown. (NuMI-NOTE-BEAM-969)

Try to get through the scan cross check with <u>only hundreds of pulses</u> so could still access target chase if scan inconsistent



Horn Module and hole in shielding for it

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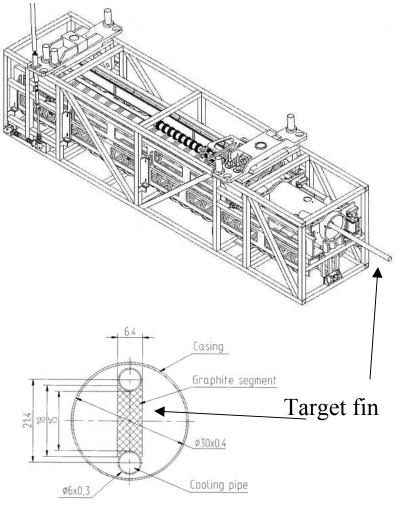


Target/Baffle carrier

beam scan across fin and baffle edges checks alignment

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Horn cross-hair alignment fixture

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"Cross Hair"

precision check of
horn position via
beam scan scatter
to ion chamber